

## IN THE UNITED STATES PATENT AND TRADEMARK OFFICE

Applicant : Richard Herbst )  
 Appl. No. : Unknown )  
 Filed : Herewith )  
 For : METHOD AND APPARATUS )  
 FOR INJECTION-MOLDING )  
 PLASTIC MATERIAL )  
 ARTICLES CONSISTING OF )  
 A PLURALITY OF )  
 COMPONENTS )  
 Examiner : Unknown )

Group Art Unit Unknown # 4

*Rec Amended*  
*7-25-02*

PRELIMINARY AMENDMENT

Assistant Commissioner for Patents  
 Washington, D.C. 20231

Dear Sir:

Prior to examination of the above referenced application, please amend the application as follows.

IN THE CLAIMS:

Please cancel Claims ~~1-27~~ without prejudice.

Please add the following new claims.

28. (New) A method of injection-molding plastic material articles having at least first and second components, the method comprising the steps of:

providing an injection molding machine comprising a center platen having a first side and an opposite second side, a first mold portion cooperating with the first side of the center platen so as to define a first separation plane, and a second mold portion